

# S501 Swing Wall Mount Cabinet Assembly Instructions - Rev. 3



Side Panel - x2



Front Panel



Cage Nut Rail - x4



M6\*20 Screw



Bottom Panel



Front Frame



M6\*12 Screw



Top Panel



Rear Frame



M6 Nut



Rear Panel



Hinge



M6 Washer



13mm  
Hinge Nut

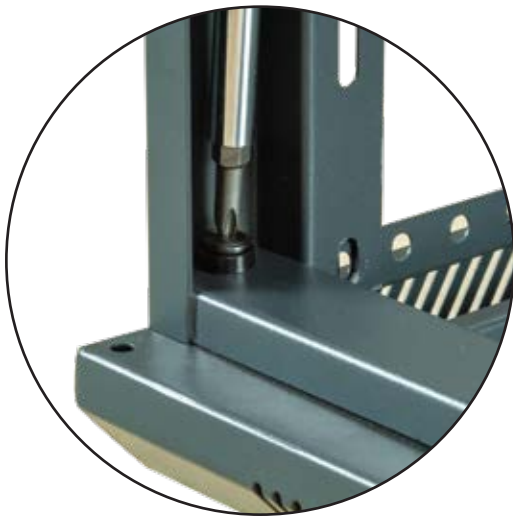


Pin &  
8mm Nut

## Step 1 - Mount Front Frame to Bottom Panel

A - Use 2x M6\*20 Screws & washer at preinstalled cage nut locations

B - Use 2x M6\*12 Screws & nuts



**A**



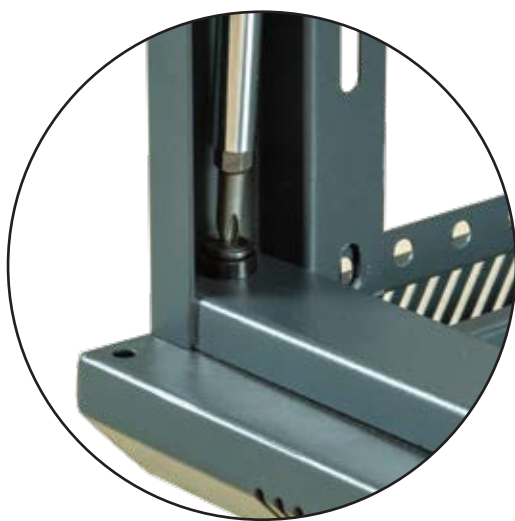
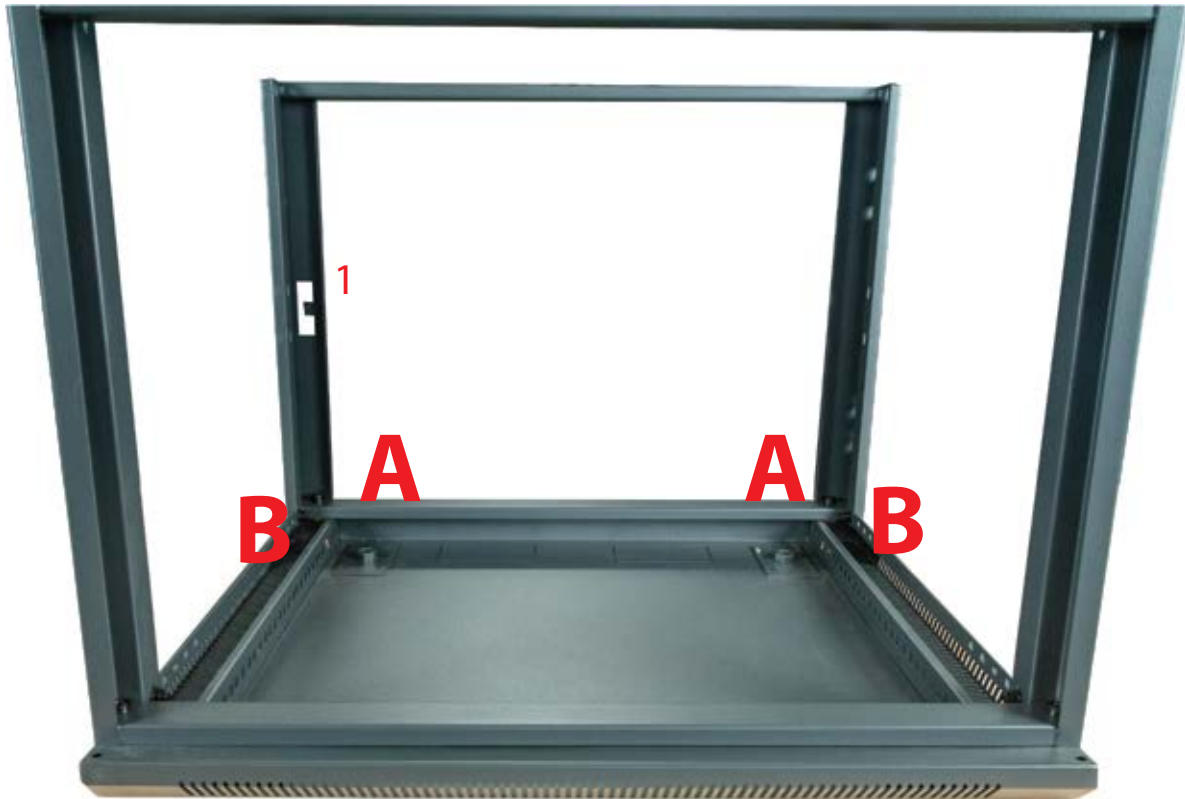
**B**

Note 1: Rear frame can be mounted to allow swinging from left or right. Simply rotate so latch is at desired location. Cabinet opens at latch.

## Step 2 - Mount Rear Frame to Bottom Panel

A - Use 2x M6\*20 Screws & washer at preinstalled cage nut locations

B - Use 2x M6\*12 Screws & nuts



**A**

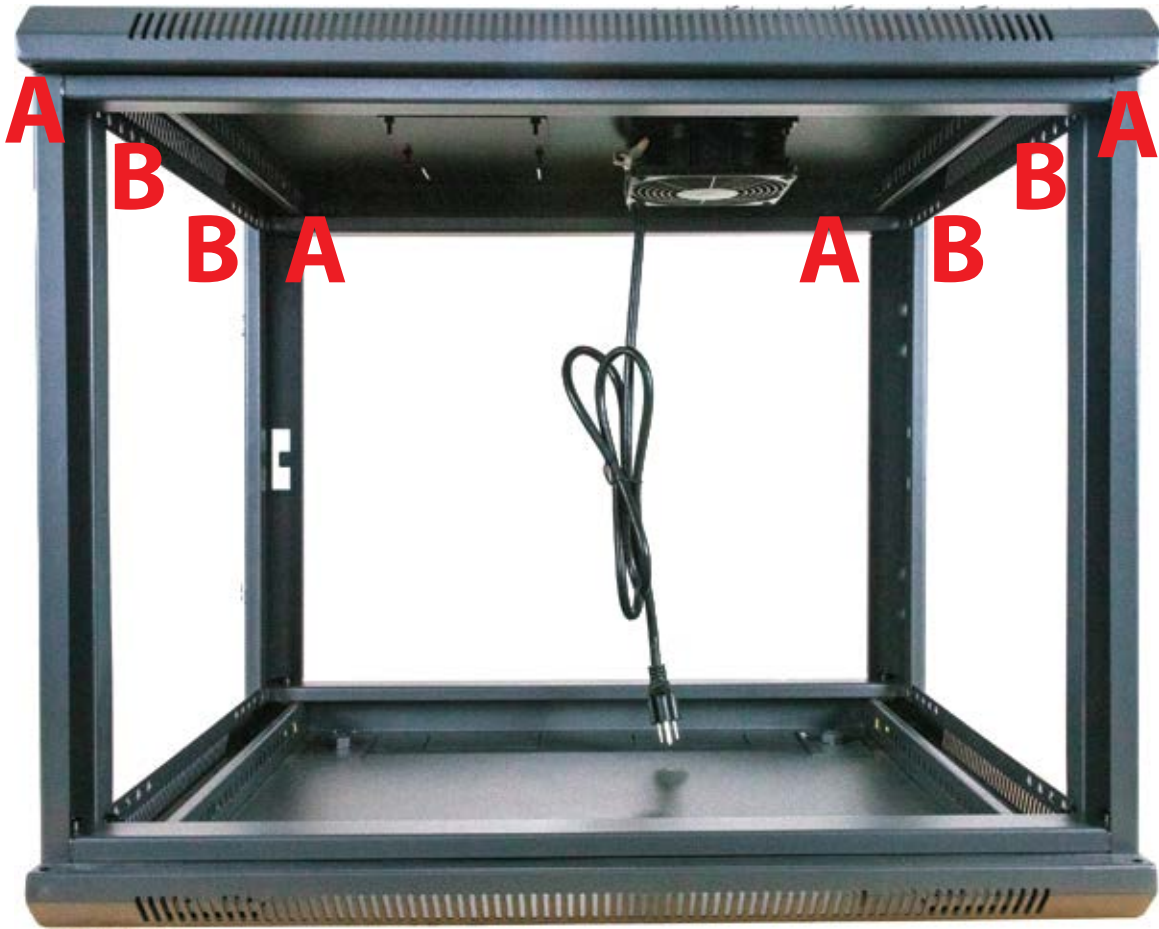


**B**

### Step 3 - Mount Top Panel to Rear & Front Frames

A - Use 4x M6\*20 Screws & washers at preinstalled cage nut locations

B - Use 4x M6\*12 Screws & Nuts



**A**

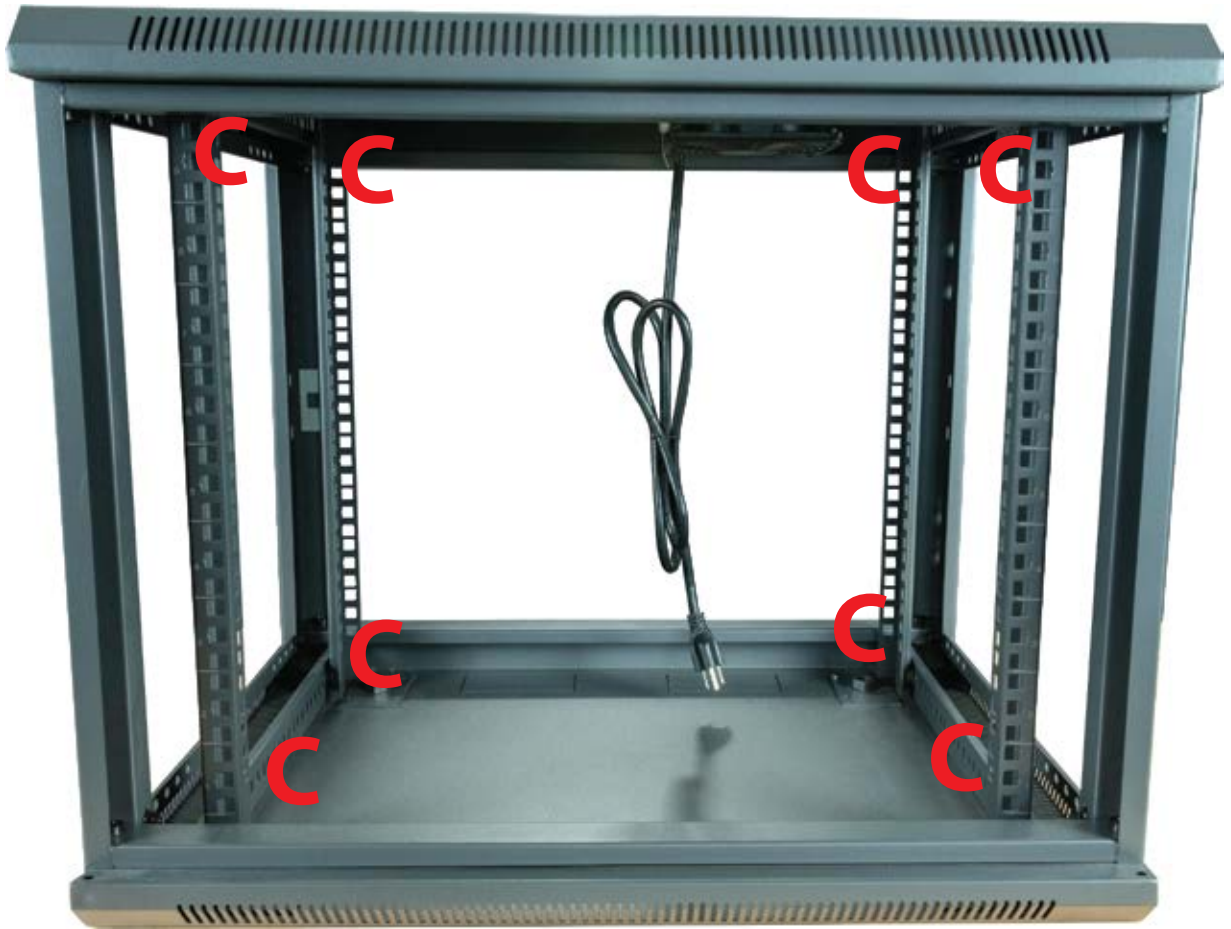


**B**



## Step 4 - Secure Cage Nut Mounting Rails

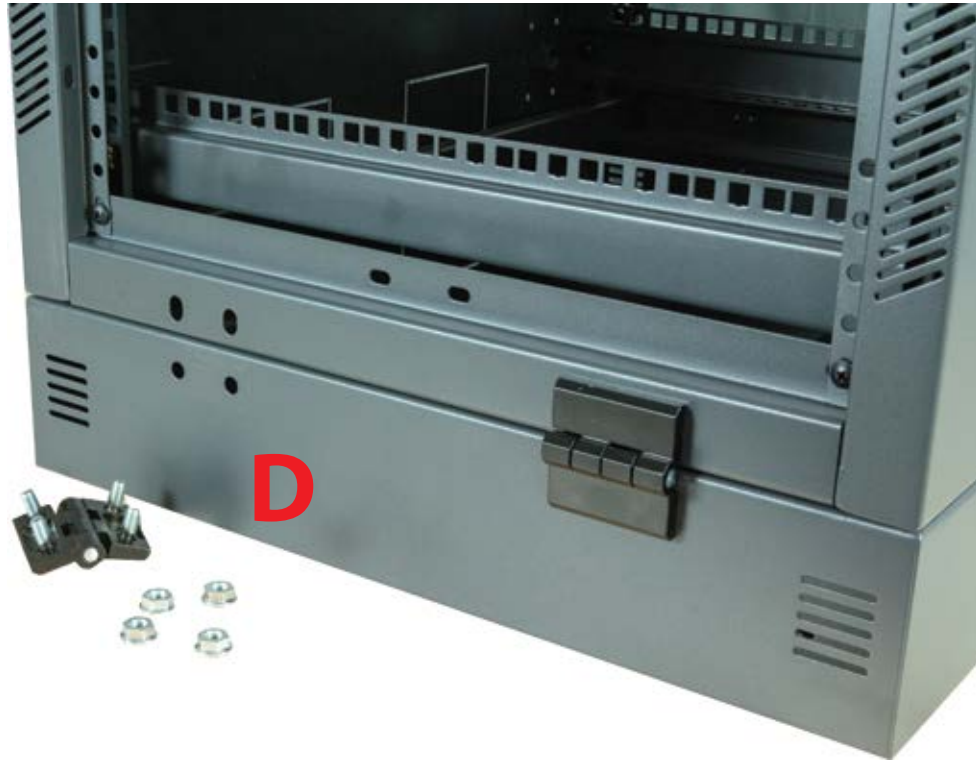
C - Use 8x M6\*12 Screws & washers at preinstalled cage nut locations



C

## Step 5 - Secure Rear Panel to Cabinet

D - Use Hinges and Nuts to attach cabinet to rear panel.



D

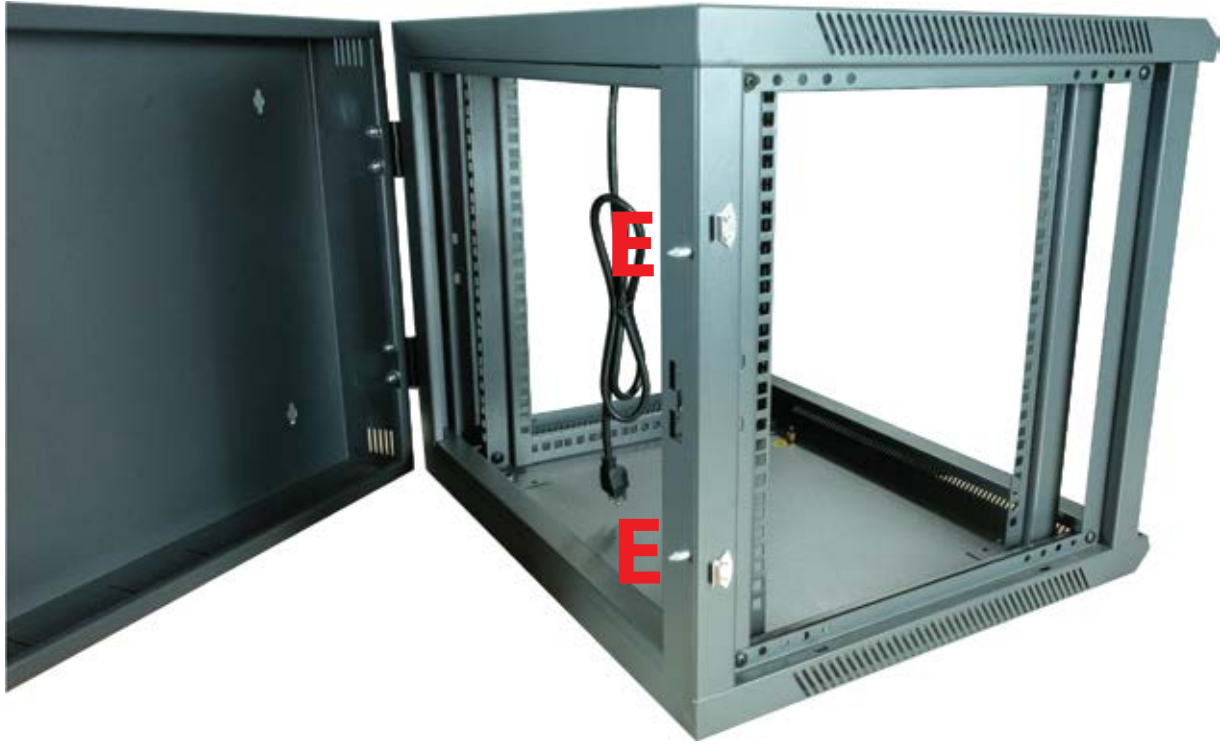


D

Note 2: We've found it easier to place the rear panel on your work surface and then place the cabinet on top. Align the hinge mounting holes for easy assembly.

## Step 6 - Add support pins to rear frame

E - Use 2x Pins and 2x Nuts to attach pins to rear frame.



**E**

## Step 7 - Add Side Panels and Front Panel



Assembly Finished.